

TRADE NAME Collins Model 51J-3

MANUFACTURERCollins Radio Co., Cedar Rapids, Iowa

TYPE SET AC Operated Multi-Bnad AM Superheterodyne Communication Receiver

TUBES Eighteen

POWER SUPPLY 110-120, 220-240 Volts 45 to 75 Cycles RATING .82 Amp. at 117 Volts AC

TUNING RANGE 500KC - 30.5MC

Traced By JKIVXE 2002 DATE 12-54 SET 260 FOLDER 6

ALIGNMENT INSTRUCTIONS

ADJUSTMENT INSTRUCTIONS - READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Alignment of this equipment should be attempted only by authorized and competent service personnel with proper test facilities.

Allow a 15 minutes warm-up period for receiver and test equipment. The following test equipment and alignment tools should be used:

- a. 500KC to 30.5MC signal generator
- b. DC vacuum tube voltmeter and oscilloscope
- c. Two fiber or bakelite aligning tools having diameters of 1/8" and 5/16" and using screwdrivers type bits.

(Preset CAL coarse frequency trimmer at mid-capacity front panel screwdriver adjustment location to left of zero ADJ knob.) Use a secondary frequency standard and adjust A1 to calibrate the 100KC crystal oscillator.

Set AVC to "on" position and calibrate to "off" position.

Note: The calibration oscillator may be used if a signal generator is not available. Set calibrate to "on" position and follow procedure outlined below. Using the "Kilocycle Knob" tune receiver to each alignment frequency until a peak reading is obtained on the input meter. Make the indicate adjustments but use the "input meter" on panel to indicate maximum readings.

Ī	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	GUNNEGI VIVM	I GULUA	nemana3
1.	2MMF	High side to pin 1 (grid)	29.5MC (Unmod)	30	29.5MC	DC probe thru 470K	A3	Preset A2 to MINIMUM capacitance. Adjust
		of 6AK5 (v1). Low side to				to pin 7 (grid 3) of		for maximum deflection if less than 2 volts is
		chassis.				o6BE6 (V2). Common		obtained at VTVM. If more than 2 volts
						to chassis.		deflection is obtained re-adjust (detune
								toward MINIMUM capacitance) until 2 volts
								deflection is obtained.
2.	"	"	27.5MC	28	27.5MC	"	A4	"
3.	"	"	25.5MC	26	25.5MC	"	A5	"
4.	"	"	23.5MC	24	23.5MC	"	A6	"
5.	"	"	21.5MC	22	21.5MC	"	A7	"
6.	"	"	19.5MC	20	19.5MC	"	A8	"
7.	"	"	17.5MC	18	17.5MC	"	A9	<i>II</i>
8.	"	"	15.5MC	16	15.5MC	"	A10	"
9.	"	"	13.5MC	14	13.5MC	"	A11	<i>II</i>
10.	"	"	1.5MC	1	1.5MC	"	A12	"
11.	"	"	"	"	"	DC probe thru 470K	A13	Adjust for maximum deflection.
						to pin 1 (grid 1) of		
						6BE6 (V2). Common to		
L						chassis.		

FIXED 500KC IF AMPLIFIRE ALIGNMENT

Connect the generator to pin 7 (grid 3) of V5. Connect a clip lead to the cold side of C92 (output of crystal oscillator). Hold other end of clip lead near grid of V5. Set calibrate to "On" position and zero beat signal generator at 500KC. Set calibrate to "Off" position. Set selectivity to "0" position. Attenuate generator output to maintain not more than 3 volts of VTVM.

In step 19 the VFO pitch oscillator is aligned using a signal generator. An alternate method of alignment without a signal generator is as follows:

- a. Disconnect antenna. Turn calibrate and BFO to "On" positions.
- b. Tune to a 100KC check point on hands 2 or 3. For example: Tune receiver to 2.0MC.
- c. If the "BFO Pitch" knob has never been removed from the shaft, rotate the knob until the line on the knob lines up with the line on the panel. If the knob has ever removed from the shaft adjust A21 to produce a beat note. Turn BFO pitch knob to right or left of the panel mark until the beat note reaches maximum pitch. The BFO pitch capacitor plates are now either fully closed ot open. Loosen set screws on BFO pitch knob and turn knob until white line on knob is 90 degrees from panel mark. Tighten set screws and align mark on knob with mark on panel. The BFO pitch is now at mid-range.
- d. Tune receiver 10KC off of any 0.1KC point on bands 2 or 3 and advance AUDIO GAIN until a constant pitch beat note is heard. If the constant pitch beat note is not available, adjust A21 until it is. To make sure that this is the correct note turn the kilocycle dial $\pm 10KC$ and note whether the pitch of the note remains constant. This constant pitch beat note (on bands 2 and 3 only) is the result of fifth harmonic from 100KC oscillator that leaks into the IF strip and beats with the signal from the BFO. Due to the greater strength of the calibration beat note near a 100KC check point, this constant pitch beat note is most audible about mid-way between check points.

e. Adjust A21 for zero beat. The BFO frequency is now 500KC when the mark on the BFO pitch knob coincides with the mark on the panel

REMARKS
Connect detuning net of .01MFD in series
with 4700Ù to pin 5 (plate) of V8 and
chassis. Adjust for maximum deflection.
Reconnect detuning net to pin 1 (grid) of
V9. Adjust for maximum deflection.
Reconnect detuning net to pin 5 (grid) of
V9. Adjust for maximum deflection.
Reconnect detuning net to terminal #4 of
L27. Adjust for maximum deflection.
Reconnect detuning net to pin 5 (grid) of
V10. Adjust for maximum deflection.
Reconnect detuning net to pin 5 (grid) of
V28. Adjust for maximum deflection.
Adjust for maximum deflection.
Reconnect detuning L27. Adjust for max Reconnect detuning V10. Adjust for max Reconnect detuning V28. Adjust for max

19. If the BFO pitch knob has never been removed from the shaft, align the BFO as follows: Turn BFO to "On" position. Adjust A21 to produce a beat note.. Set BFO pitch knob so that mark on knob coincided with mark on cabinet, then turn knob either to right or left of the panel mark until a point where maximum pitch is obtained. The BFO pitch capacitor are now either fully open or fully closed. Loosen set screws in BFO pitch knob and turn knob on shaft until mark on knob is 90 degrees from panel mark. Tighten set screws. Turn knob so that mark coincides with mark on panel. Adjust A21for zero beat.

20. To align L25 use scope and FM signal generator having a sweep rate of 4 cycle per second, a frequency excursion of approximately 20KC and a Carrier frequency between 1.5 and 3.5MC.

Set the mark on the phasing control knob to coincide with mark on panel. Set the phasing capacitor to its mid-range as follows: Look into right hand hole in top of crystal filter cover (use flash light) in order to see phasing capacitor plates. Rotate phasing control until rotor plates completely mesh with the stator plates. Loosen set screws in phasing control knob and turn knob so that is 90 degrees to the left of the panel mark. Tighten set screws and rotate knob until marks coincide the phasing capacitor is now its mid-range position. Switch Selectivity to position "1". Turn AVC, Limiter, BFO and Calibrate to "Off" positions.

21.	.01MFD	High side to pin 7 (grid 3)	2.5MC	2	See Remarks	Vert. Amp. To	A22	Turn RF gain to mid-range and synchronies
		of 6BE6 (V5). Low side	(20KC Swp)			point . Low		scope. If two symmetrical peaks (each
		to chassis				side to chassis		peak is an IF response curve) do not appear
								on scope, adjust receiver tuning, RF gain
								and scope controls until they do. Turning
								phasing control to should left cause re-
								jection notch to appear at one side of each
								peak. If notch dose not appear set phasing
								control approximately 1/8 turn to left of
								center and adjust A22 until a well defined
								notch appears on scope pattern. Adjust un-
								til no evidence of damped oscillation re-
								maines. Turn phasing control approximately
								1/8 turn to the right of center. The rejection
								notch should be appear on opposite side of
								each peak. If the notch is not well defined
								with no evidence of damped oscillation
								SLIGHTLY retouch A22. Repeat step 21
								until a symmetrical notch with no evidence
								of damped oscillation appears on both sides
								of the response curve as outlined above.

500KC IF PERFORMANCE MEASUREMENTS

An input signal of 25 to 40 microvolts at pin 7 (grid) of V5 should produce 4 volts on VTVM at point <E

- 1. Alternate signal generator for 4 volts at point . Use voltage at point and output level of signal generator as reference
- 2. Increase signal generator output 6DB (double the voltage). The band width may be determined by noting how far on either side of
- resonance the generator signal must be detune to lower the voltage at point to 4 volts.

 3. Repeat procedure in step 2 for 60DB increase (1000 times the signal input voltage level).

 4. The overall selectivity specifications are:

a. Minimum selectivity

6DB 60DB 5.5KC Min. 6.5KC Max. 20.0KC Max. 60DB 5.5KC Mill.
60DB 17.0KC Min.
b. Maximum selectivity (crystal filter in)
6DB 0.2KC Min.
60DB 0.2KC Min. 12.0KC Max

ALIGNMENT OF DIALS WITH VFO

A. MEGACYCLE DIAL POINTER - If the dial pointer has been accidentally slipping along the dial cord then rest pointer as follows: Remove the escutcheon plate; turn the kilocycle knob counter clockwise until it reaches the mechanical stop. Then turn it clockwise until the zero-zero mark lines up with the fiducal mark. Turn the kilocycle knob exactly 5 turns clockwise. Slide the megacycle pointer along the dial cord to

the center frequency of the band. For example: 2.0MC is the exact center of band 2.

B. KILOCYCLE DIAL- If the kilocycle dial reading is incorrect it will be necessary to determine the magnitude and direction of the errors first. To do this, set receiver band 2. Set kilocycle fiducal line to the center mark on the escutcheon opening by rotating zero adjustment knob. Set mark on BFO pitch knob to coincide with mark on panel (this sets BFO at 500KC as outlined in step 19). Set calibrate to "On" position. Rotate kilocycle knob to zero beat. Note magnitude and direction of error in kilocycle dial reading. Tune receiver to 2.5mc. Leave BFO pitch knob set at 500KC and rotate kilocycle knob to point of zero beat. Again, note magnitude and the direction of error in the kilocycle dial reading

- 1. If kilocycle dial reading is incorrect by less than 3KC in the same direction by equal amount at both ends of the megacycle dial correct as follows
 - a. Make certain BFO pitch knob is set at 500KC.
 - b. Tune the receiver for zero beat at the 100KC check point nearest the dial setting for which maximum accuracy is desired. For example: If maximum accuracy is desired at 1.83MC, tune for zero beat at 1.8MC by rotating the kilocycle knob c. Set kilocycle fiducal line to zero-zero on kilocycle dial by rotating zero adjustment knob.
- 2. If the kilocycle dial reading is incorrect by more than 3KC in the same direction by an equal amount at both ends of the megacycle dial, correct as follows:
 - a. Check to see that BFO pitch knob is set at 500KC b. Tune to zero beat at 1.5MC.

 - c. Set kilocycle fiducal line to middle index mark on escutcheon opening by rotating zero adjustment knob.
 - d. Loosen the set screws in circular kilocycle dial and set to zero-zero. Tighten set screws
- 3. If the two errors in kilocycle dial reading are either opposite in direction or vary in size, it indicates that VFO end points have shifted. Correct as follows
 - a. Check to see that BFO pitch knob is set at 500KC then tune receiver to zero beat at 1.5MC on band 2.
 - b. If the zero mark on kilocycle dial line within the lines on escutcheon opening, set kilocycle fiducal line to zero-zero on the kilocycle dial by rotating the zero adjustment knob.
 - c. If the zero-zero make fails outside the lines on the escutcheon opening, loosen set screws in the kilocycle dial. Set fiducal mark to the center line in the escutcheon opening. Turn kilocycle dial until zero-zero mark coincides with the fiducal. Tighten set screws.
 - d. Turn kilocycle knob approximately 10 turns counter clockwise to zero beat. This procedures should tune the receiver to 2.5MC.

 - e. At this point note the error in the kilocycle dial reading. f. If this error is less than ± 3 KC, set the fiducal to 2.5MC by rotating the zero adjustment knob. This establishes the point of maximum accuracy at 2.5MC. If maximum accuracy is desired at some other point in the band, the receiver may be tuned to zero beat at the desired check point. Then adjust fiducal to zero-zero on the kilocycle dial. g. If the error is more than ±3KC refer to VFO alignment.

C. VFO FREQUENCY CHECK - The VFO frequency should be checked against a known source to determine if the VFO shaft has been displaced a full turn, thereby shifting the VFO frequency exactly 100KC. Use a signal generator having an accuracy of $\pm 1\%$ or ± 2 KC or another

- 51J-3 receiver known to be properly aligned, and check as follows:

 1. Set BFO pitch knob at 500KC and turn calibrate to "On" position.
 - 2. If signal generator is used, connect high side to pin 7 (grid 3) of 6BE6 (V5). Low side to chassis. Set generator to 2.0MC. Tune receiver for zero beat at 2.0MC. If the BFO shaft is dispatched a full turn, zero beat should occur within 20KC of 1.9MC or 2.1MC instead of 2.0MC.
 - 3. If accuracy aligned 51J-3 test receiver is used couple the antenna jack of the receiver to the output of the VFO to be checked Set BFO pitch of test receiver at 500KC. Switch calibrate to "On" position in test receiver. Tune the receiver containing VFO to be checked to 2.0MC. Tune test receiver to zero beat at 2.5MC. If the shaft of the BFO being checked is displace a full turn, zero beat should occur at 2.4MC or 2.6MC instead of 2.5MC.
 - 4. If step 2 or 3 indicate that the VFO shaft has been displaced a full turn, correct follows:
 a. Connect a clip lead from pin 7 (grid 3) of 6BE6 (V5) to the cold side of C92 (100KC oscillator output). Turn calibrate to "On"
 - position. Set BFO pitch at 500KC and tune receiver to zero beat at 2.5MC. Loosen set screws in VFO coupler. b. If zero beat occurred at 2.1MC instead of at 2.0MC in step 2 or at 2.4MC instead of at 2.5MC in step 3 the VFO frequency is

 - 100KC lower than it should be. Correction can be made by turning VFO shaft one full turn counter clockwise to zero beat.

 c. If zero beat occurred at 1.9MC in step 2 or at 2.6MC in step 3 the VFO frequency is 100KC higher than is should be. Correction
 - can be made by turning VFO shaft one full clockwise to zero beat. d. Tighten set screws in VFO shaft coupler.

VARIABLE IF ALIGNMENT

	Alternate sig	gnal generator output to ma	intain less than 5 volt on V	TVM at point	<a>			
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	CONNECT ATAM	ADJUST	REMARKS
22.	47Ü	High side thru dummy to	1.6MC	2	1.6MC	DC probe to point	A24,A25	Set A23 (ant. Trim.) to its mid-range
	Resister	antenna receptacle. Low	(Unmod)			<a>. Common	A26	position. Turn BFO to "On" position and
	in series	side to chassis.				to chassis.		adjust generator to zero beat at
	with							1.6MC. Turn BFO to "On" position.
	100MMF							Adjust A24, A25 and A26 for maximum
	capacitor							deflection.
23.	"	"	2.4MC	"	2.4MC	"	A27,A28	Tune BFO to "On" position and adjust
							A29	generator to zero beat at 2.4MC. Turn
								BFO to "On" position. Adjust A27, A28
								and A29 for maximum deflection. Repeat
								step 22 and 23 until maximum deflection
								is obtained on VTVM.

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ALIGNMENT INSTRUCTIONS (cont)

RF ALIGNMENT BANDS 3

	Alternate sig	gnal generator output to mai	ntain less than 5 volt on V	TVM at point	<a>			
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	GUNNEGI VIVIII	ISOURA	ncmannə
24.	47Ù	High side thru dummy to	2.6MC	3	2.6MC	DC probe to point	A30	Turn BFO to "On" position and adjust
	Resister	antenna receptacle. Low				<a>. Common	A31	generator to zero beat at 2.6MC. Turn
	in series	side to chassis.				to chassis.	A32	BFO to "Off" position. Adjust for maximum
	with							deflection.
	100MMF							
	capacitor							
25.	"	"	2.4MC	"	2.4MC	"	A33	Turn BFO to "On" position and adjust
							A34	generator to zero beat at 3.4MC. Turn
							A35	BFO to "Off" position. Adjust for maximum
								deflection. Repeat steps 24 and 25
								until maximum deflection is obtained on
								VTVM.

RF ALIGNMENT BANDS 4-7

	Alternate sig	gnal generator output to mai	intain less than 5 volt on V	TVM at point	<a>			
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	CONNECT VIVII	ICOLUM	nemanks
26.	47Ù	High side thru dummy to	4.0MC	4	4.0MC	DC probe to point	A36	Turn BFO to "On" position and adjust
	Resister	antenna receptacle. Low	(Unmod)			<a>. Common	A37	generator to zero beat at 4.0MC. Turn
	in series	side to chassis.				to chassis.	A38	BFO to "Off" position. Adjust for maximum
	with							deflection.
	100MMF							
	capacitor							
27.	"	"	7.0MC	7	7.0MC	"	A39	Turn BFO to "On" position and adjust
			(Unmod)				A40	generator to zero beat at 7.0MC. Turn
							A41	BFO to "Off" position. Adjust for maximum
								deflection. Repeat steps 26 and 27
								until maximum deflection is obtained on
								VTVM.

RF ALIGNMENT BANDS 8-15

	Alternate sig	gnal generator output to ma	intain less than 5 volt on V	TVM at point	<a>			
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	CONNECT ATAM	MUJUJI	IILMAIIKO
28.	47Ù	High side thru dummy to	8.0MC	8	8.0MC	DC probe to point	A42	Turn BFO to "On" position and adjust
	Resister	antenna receptacle. Low	(Unmod)			<a>. Common	A43	generator to zero beat at 8.0MC. Turn
	in series	side to chassis.				to chassis.	A44	BFO to "Off" position. Adjust for maximum
	with							deflection.
	100MMF							
	capacitor							
29	"	"	15.0MC	15	15.0MC	"	A45	Turn BFO to "On" position and adjust
							A46	generator to zero beat at 15.0MC. Turn
							A47	BFO to "Off" position. Adjust for maximum
								deflection. Repeat steps 28 and 29
								until maximum deflection is obtained on
								VTVM.

RF ALIGNMENT BANDS 16-30

	Alternate signal generator output to maintain less than 5 volt on VTVM at point <a>									
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS		
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	OUNIEUT STEIN	ICOLUM	IILMAIIKO		
30.	47Ù	High side thru dummy to	16.0MC	16	16.0MC	DC probe to point	A48	Turn BFO to "On" position and adjust		
	Resister	antenna receptacle. Low	(Unmod)			<a>. Common	A49	generator to zero beat at 15.0MC. Turn		
	in series	side to chassis.				to chassis.	A50	BFO to "Off" position. Adjust for maximum		
	with							deflection.		
	100MMF									
	capacitor									
31.	"	"	30.0MC	30	30.0MC	"	A51	Turn BFO to "On" position and adjust		
							A52	generator to zero beat at 30.0MC. Turn		
								BFO to "Off" position. Adjust for maximum		
								deflection. Repeat steps 30 and 31		
								until maximum deflection is obtained on		
								VTVM.		

RE ALIGNMENT RANDS 1

	RF ALIGNMENT BANDS I											
	Alternate si	gnal generator output to ma	intain less than 5 volt on V	TVM at point	<a>							
	DUMMY	SIGNAL GENERATOR	SIGNAL GENERATOR	BAND	RADIO DIAL	CONNECT VTVM	ADJUST	REMARKS				
	ANTENNA	COUPLING	FREQUENCY	SWITCH POS.	SETTING	OUNIEUT TTTIII	ADJUUT	IILMAIIKO				
32.	47Ù	High side thru dummy to	0.6MC	1	0.6MC	DC probe to point	A53	Turn BFO to "On" position and adjust gen-				
	Resister	antenna receptacle. Low	(Unmod)			<a>. Common	A54	erator to zero beat at 0.6MC. Turn BFO				
	in series	side to chassis.				to chassis.	A55	to "Off" position. Adjust A53 so that core				
	with						A56	is in approximately same position as				
	100MMF							A24 and A25. Adjust A54, A55 and A56				
	capacitor							for Maximum deflection. Two peaks may				
								be found when adjusting A56. The correct				
								peak will occur at a greater capacitance				
								value. Adjust in a counter clockwise				
								direction to increase capacitance.				
33.	"	"	1.4MC	"	1.4MC	"	A57	Turn BFO to "On" position and adjust				
							A58	generator to zero beat at 1.4MC. Turn				
							A59	BFO to "Off" position. Adjust for maximum				
								deflection. Repeat steps 32 and 33				
								until maximum deflection is obtained on				
								VTVM.				

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If the VFO unit becomes sufficiently misaligned as indicate by the procedure outlined under "Alignment of Dials With VFO", paragraph B3, the unit should be returned to the factory for permanent alignment. Temporary alignment may be attempted by a qualified technician only in

CAUTION: Do not, under any circumstances, remove the outer cylindrical cover. To do so will break the hermetic seal and expose the frequency corrector mechanism and the carefully compensated frequency-determining elements. if the VFO is to be returned to the factory see instructions under "Complete VFO Removal".

ALIGNMENT INSTRUCTIONS (Cont)

VFO ALIGNMENT PROCEDURE

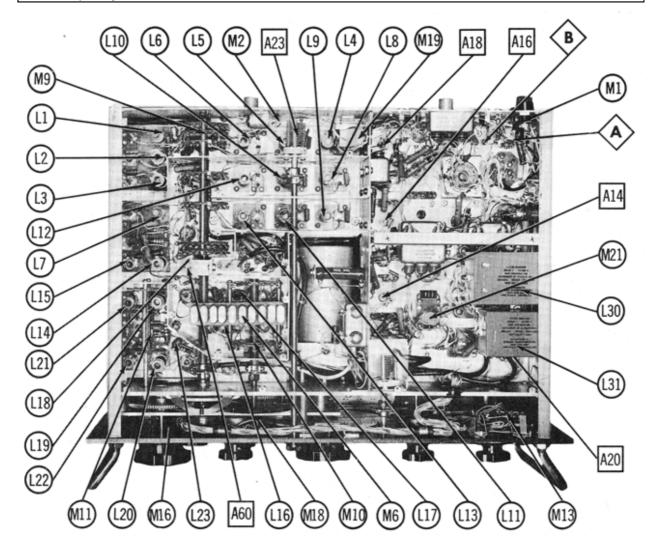
- 1. Set the BFO pitch line so that the white lines coincide (when lines coincide, BFO is set at 500KC). Turn calibrate to "Off" position.
- 2. A signal generator with an accuracy of ±20KC at 1.5MC should be used.
- 3. Loosen set screws in VFO coupler and slide coupler hubs apart. Remove front panel of receiver and VFO mounting screws. Pull out the VFO and allow it to hang on the connecting wires. Fabricate a small circular dial having a linear scale from 0 to 100 completely around its outer edge. Mount the dial on the VFO shaft. Attach a small wire (use as pointer) to one of the VFO mounting screws. Let one division on dial equal one kilocycle.
- 4. Turn the set on and short antenna terminal to chassis. Since none of receivers tuned circuits are used in this alignment it will not be necessary to set the receiver dials.
- 5. Couple the signal generator 1.5MC output to pin 1 (grid 1) of 6BE6 (V5).
- 6. Locate the low frequency end point (2.0MC) of the VFO by rotating the VFO shaft clockwise to the last zero beat obtainable in that direction.
- (do not try to force VFO shaft after it reaches the stop at either end of its range.)
 7. The VFO is now with in 20KC of its 2.0MC setting. To adjust more accurately, remove the signal generator and connect a clip lead from the cold side of C92 (100KC oscillator output) to pin 1 (grid 1) of 6BE6 (V5). Turn calibrate to "On" position. Carefully turn VFO shaft to the nearest zero beat. The VFO is now set to exactly 2.0MC Place the VFO dial pointer at zero using care to retain the zero beat setting.
- 8. Turn VFO shaft exactly 10 turns counter clockwise> Locate zero beat by turning the VFO shaft a few divisions toward either side of the
- 9. Should zero beat occur on either side of the 10-turn mark, note the amount and direction of error by counting divisions between zero and pointer. Multiply the number of error divisions by 1.5.
- 10. Should zero beat occur at less than 10 turns, turn the VFO shaft counter clockwise by the number of divisions arrived at in step 9.
- 11. Should zero beat occur at more than 10 turns, turn the VFO shaft clockwise by the number of divisions arrived at in step 9
- 12. Remove the hex plug from the front of oscillator. With the VFO adjustment tool (supplied with equipment) loosen the lock nut which becomes visible when hex plug is removed. Insert the screwdriver end of the adjustment tool into outer portion. Adjust trimmer screw until zero beat is again obtained. Tighten lock nut using care to retain zero beat.
- 13. The 2.0 and 3.0MC zero beat positions should now be exactly 10 turns apart. If this is not so, repeat the above procedure until they are. It will be necessary to zero dial pointer at initial zero beat position each time this procedure is repeated. Tighten lock-nut after each trimmer
- 14. After the 2 and 3MC endpoints of the VFO have been separated by exactly 10 turns, replace the hex plug, put the VFO in the receiver and replace the front panel. Align the receiver dials with VFO as outlined in paragraph B2 in "Alignment of Dials With VFO".

4MC BAD SUPPRESSION COIL ADJUSTMENT

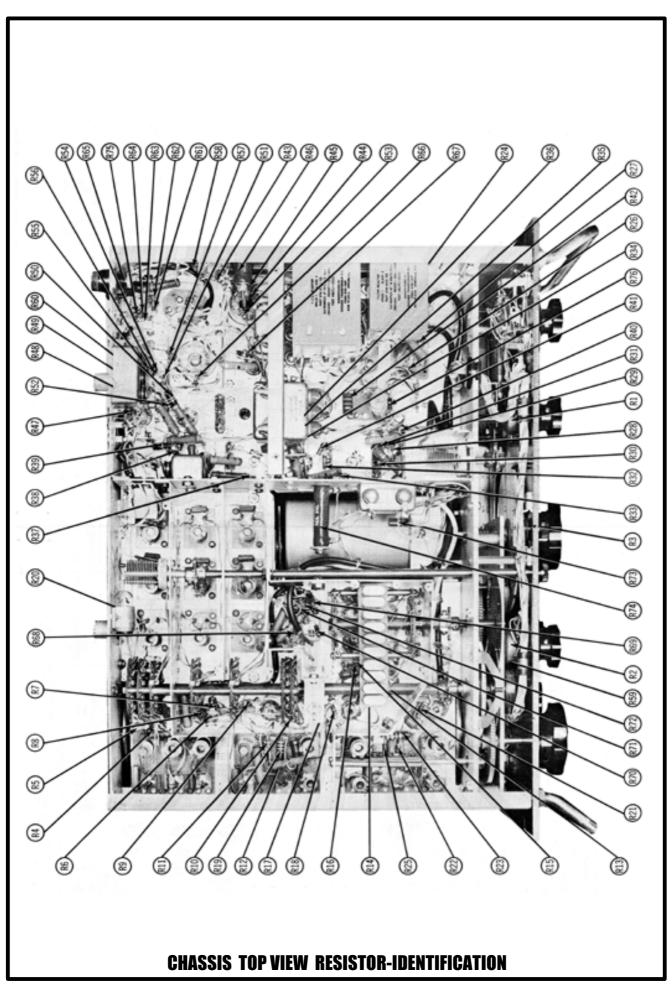
Turn VFO to "On" position and tune in spurious signal at 1250KC. Adjust A60 for maximum attenuation of spurious signal.

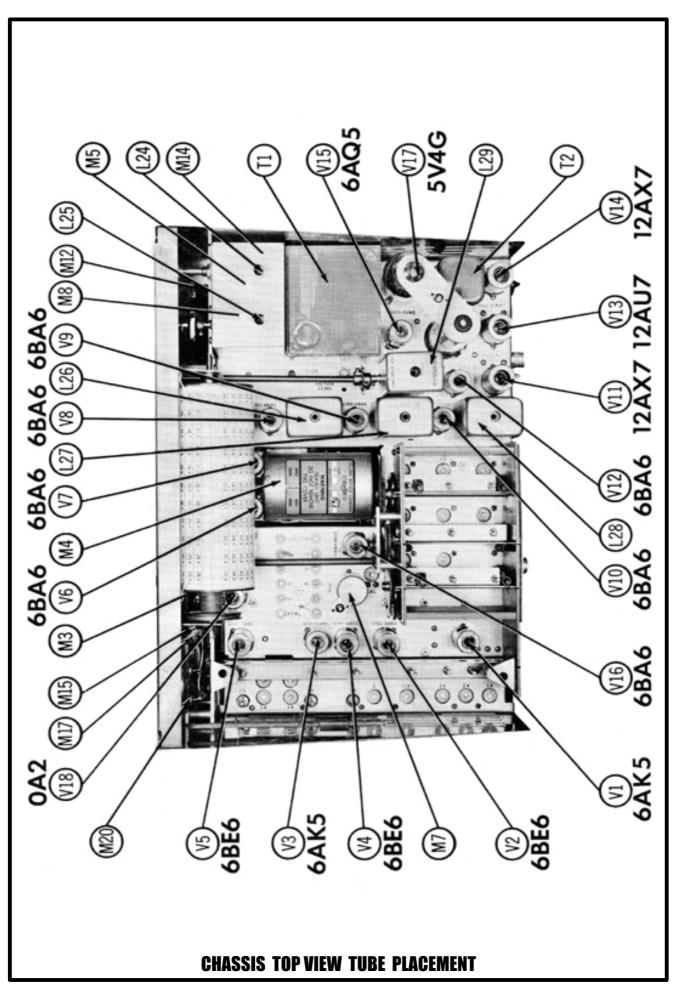
COMPLETE VFO REMOVAL

- A. Remove front panel and let it swing forward on the wires
- B. Loosen set screws in flexible coupler. Pull coupler apart and remove center disc.
- C. Identify the VFO connecting wire so they may be reconnected correctly. Unsolder wires.
- D. Remove the three retaining screws that VFO to chassis.
- E. Slip the VFO back and tip the rear downward.
- F. The VFO may now be pulled from the receiver

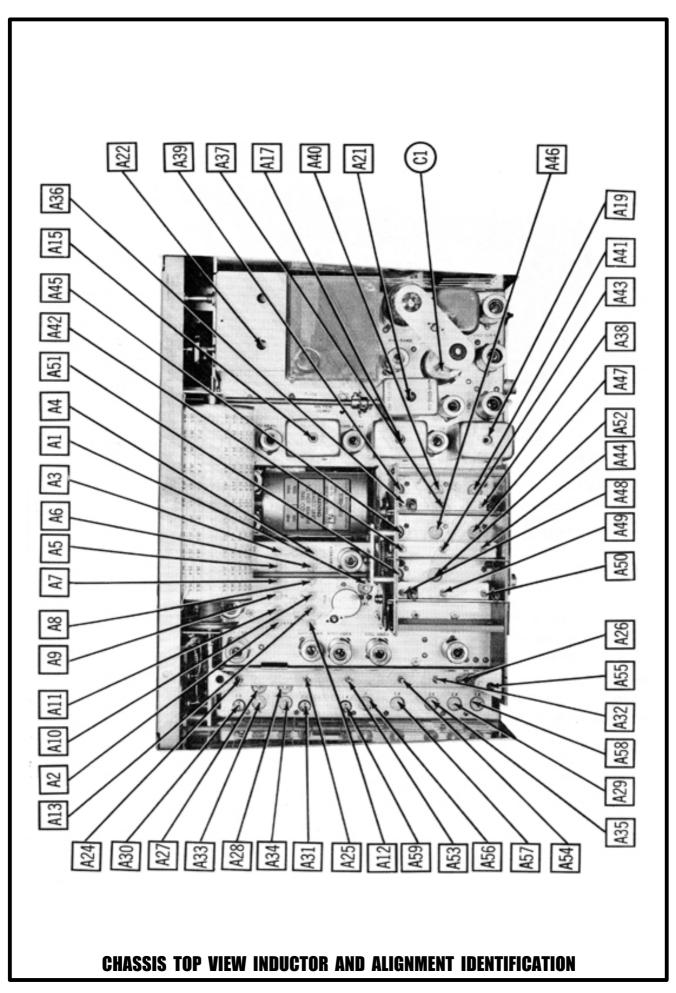


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